

Tri-Clamp Ends

2/2-way stainless steel Angle Seat Valve with big flow capacity, Pneumatically Operated, Excellent seat tightness due to PTFE soft sealing, for Medium up to +180°C,Port connection DN 15-65。



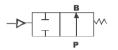
2/2-way Angle-Seat Valve Pneumatically Operated, for medium up to +180° C, with Tri-Clamp Ends port connection DN 15 - 65

Symbol (closed by spring force

in rest position)

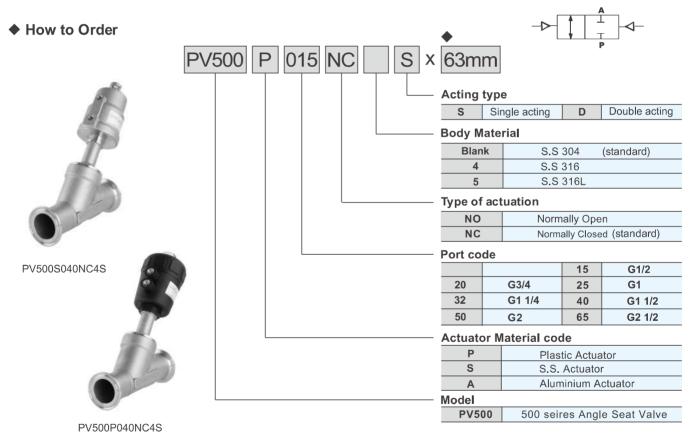
Control function A

Control function B (open in rest position)



Control function I (double-acting actuator)

- High flow rate;
- Long life cycle;
- NC and NO universal actuators with modular universal accessary program up to control heads;
- Deliverable with flow direction below or above seat
- Simple conversion of the circuit function.



Actuator Size

| Port Size | Standard Actuator Size mm | | | | | | | | | |
|------------|---------------------------|----------|----------|--|--|--|--|--|--|--|
| r ort Size | PA | S.S. | AL | | | | | | | |
| DN15 | 40,50 | 40,50 | 40,50 | | | | | | | |
| DN20 | 50,63,80 | 50,63,90 | 50,63,80 | | | | | | | |
| DN25 | 50,63,80 | 50,63,90 | 50,63,80 | | | | | | | |
| DN32 | 63,80 | 63,90 | 63,80 | | | | | | | |
| DN40 | 63,80 | 63,90 | 63,80 | | | | | | | |
| DN50 | 63,80 | 63,90 | 63,80 | | | | | | | |
| DN65 | 80,100 | 90,125 | 80,100 | | | | | | | |

- ◆ Clamp specification: ISO 2852-1993 ISO/JIS is also available
- PV500 Series Plunger Pilot angle seat valve is propelled by a piston actuator, either single acting or double acting. Actuators are made of three different materials, applicable to different working temperature:

2/2 Way stainless steel valve with big flow capacity V type seals ensure reliable and effective sealing Maintenence free, compatible with various accessories, Direction indicating, stroke limiting or manual switching can be achieved conveniently.



Pressure Data Sheet

| Control Function | Acting type | Flow Direction | Water Hammer | Application | | | | | |
|------------------|---------------|----------------|--------------|---|--|--|--|--|--|
| | | Upstream | Yes | For compressible medium (such as gas and steam) and liquid of comparatively low pressure | | | | | |
| | Single Acting | Downstream | No | For anti water hammer pipeline, bears certain pressure difference | | | | | |
| Normally Closed | Double Acting | Upstream | Yes | Reliable performance, bears pressure difference; valve closes automatically in case of an emergency. | | | | | |
| | | Downstream | No | For pipeline required of better anti water hammer, bears big pressure difference | | | | | |
| | U | | Yes | For pipeline where valve keeps open. double acting & normally open when silencer comes off. | | | | | |
| Normally Open | | Downstream | No | For pipeline where valve keeps open, anti water hammer, double acting & normally open when silencer comes off | | | | | |

Water hammer (or, more generally, fluid hammer) is a pressure surge or wave caused when a fluid (usually a liquid but sometimes also a gas) in motion is forced to stop or change direction suddenly (momentum change). A water hammer commonly occurs when a valve . closes suddenly at an end of a pipeline system, and a pressure wave propagates in the pipe. It is also called hydraulic shock. This pressure wave can cause major problems, from noise and vibration to pipe collapse. It is possible to reduce the effects of the water hammer pulses with accumulators, expansion tanks, surge tanks, and other features. Designed to close against the flow. Will not chatter or produce water hammer . Operates smoothly and quietly.

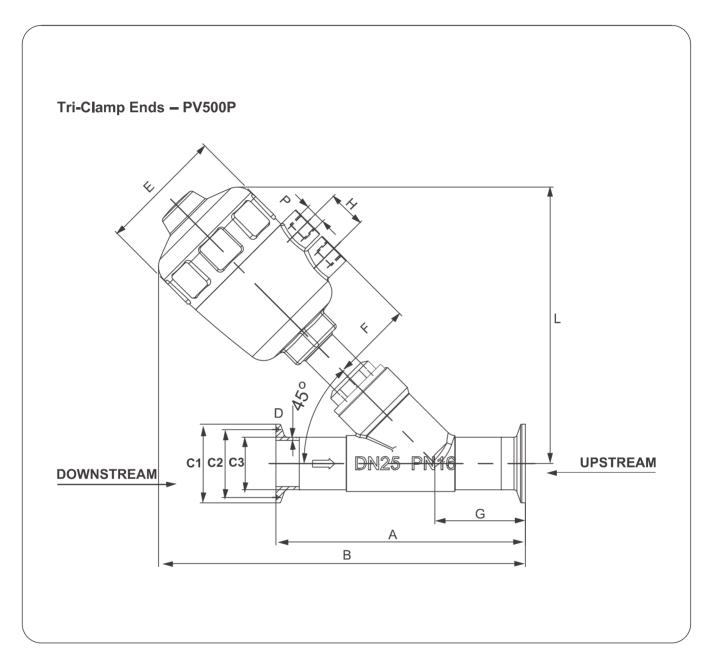
| | | | Normally Closed | | | | | Normally | Closed | | Normally Open | | | | | | |
|---|-------|----------|-----------------------------------|--------------------------|-----------------------------------|--------------------------|------------------------|--------------------------|-----------------------------------|--------------------------|-----------------------------------|--------------------------|-----------------------------------|-------------------------------------|--|-----------------------------|--|
| Port | DN | Actuator | Up | stream | Downs | stream | Up | stream | Downs | stream | Upst | ream | Downs | stream | Double | Rest | |
| Size | (mm) | (mm) | Press. Range _{Mpa} | Control Press. Mpa | Press. Range _{Mpa} | Control Press. Mpa | Press. Range Mpa | Control Press. Mpa | Press. Range _{Mpa} | Control Press. Mpa | Press. Range _{Mpa} | Control Press. Mpa | Press. Range _{Mpa} | Control Press. _{Mpa} | Assistant Pressure Mpa | Position Pressure Mpa | |
| 4 /0!! | DNIAE | 40 | 0~1.6 | 0.3~0.45 | 0~1.1 | | | | | ≥ 0.3 | | | | 0.2~0.4 | ≥ 0.4 | 0~0.2 | |
| 1/2" 3/4" 1" 1-1/4 [1-1/2 [2" | פואט | 50 | 0~1.6 | 0.3~0.35 | 0~1.4 | 0.45 | 0~1.6 | 0.3~0.35 | 0~1.6 | ≥ 0.3 | 0~1.6 | 0~1.6 | 0~1.6 | 0.2~0.4 | ≥ 0.4 | 0~0.1 | |
| | | 50 | 0~1.6 | 0.3~0.4 | 0~1.4 | 0.45 | 0~1.6 | 0.3~0.4 | 0~1.6 | ≥ 0.3 | 0~1.6 | 0~1.2 | 0~1.6 | 0.3~0.65 | 0.3~0.4 | 0~0.2 | |
| 3/4" | DN20 | 63 | 0~1.6 | 0.3~0.38 | 0~1.4 | 0.45 | 0~1.6 | 0.3~0.38 | 0~1.6 | 0.3~0.5 | 0~1.6 | 0~1.4 | 0~1.6 | 0.35~0.7 | 0.3~0.35 | 0~0.35 | |
| 1/2" DN/2 3/4" DN/2 1" DN/2 1-1/4 DN/3 1-1/2 DN/4 2" DN/5 | D1120 | 80 | 0~1.6 | 0.2~0.35 | 0~1.4 | 0.4 | 0~1.6 | 0.2~0.35 | 0~1.6 | 0.3~0.4 | 0~1.6 | 0~1.4 | 0~1.6 | 0.35~0.7 | 0.3~0.4 | 0~0.5 | |
| | | 90 SS | 0~1.6 | 0.2~0.3 | 0~1.4 | 0.35 | 0~1.6 | 0.2~0.3 | 0~1.6 | 0.3~0.4 | 0~1.6 | 0~1.6 | 0~1.6 | 0.35~0.7 | 0.3~0.4 | 0~0.4 | |
| | | 50 | 0~1.6 | 0.3~0.45 | 0~0.75 | 0.45 | 0~1.6 | 0.3~0.45 | 0~1.3 | 0.3~0.6 | 0~1.6 | 0~0.3 | 0~1.3 | 0.3~0.6 | 0.3~0.4 | 0~0.35 | |
| 1" DN25 | DN25 | 63 | 0~1.6 | 0.3~0.35 | 0~1.4 | 0.5 | 0~1.6 | 0.3~0.35 | 0~1.6 | 0.3~0.4 | 0~1.6 | 0~1.6 | 0~1.6 | 0.35~0.6 | 0.3~0.55 | 0~0.35 | |
| | DINZS | 80 | 0~1.6 | 0.2~0.3 | 0~1.4 | 0.45 | 0~1.6 | 0.2~0.3 | 0~1.6 | 0.3~0.4 | 0~1.6 | 0~1.6 | 0~1.6 | 0.35~0.6 | 0.35~0.55 | 0~0.5 | |
| | | 90 SS | 0~1.6 | 0.2~0.25 | 0~1.4 | 0.4 | 0~1.6 | 0.2~0.25 | 0~1.6 | 0.2~0.3 | 0~1.6 | 0~1.6 | 0~1.6 | 0.35~0.6 | 0.35~0.55 | 0~0.4 | |
| | | 63 | 0~1.6 | 0.3~0.5 | 0~0.06 | 0.5 | 0~1.4 | 0.3~0.5 | 0~1.4 | 0.3~0.6 | 0~1.6 | 0~1.4 | 0~1.3 | 0.35~0.7 | 0.3~0.5 | 0~0.4 | |
| 1-1/4 | DN32 | 80 | 0~1.6 | 0.2~0.45 | 0~1.4 | 0.6 | 0~1.6 | 0.2~0.45 | 0~1.6 | 0.3~0.5 | 0~1.6 | 0~1.6 | 0~1.6 | 0.35~0.7 | 0.3~0.55 | 0~0.5 | |
| | | 90 SS | 0~1.6 | 0.2~0.35 | 0~1.6 | 0.65 | 0~1.6 | 0.2~0.35 | 0~1.6 | 0.2~0.4 | 0~1.6 | 0~1.6 | 0~1.6 | 0.35~0.7 | 0.3~0.55 | 0~0.4 | |
| 4.4/0 | | 63 | 0~1.6 | 0.3~0.6 | 0~0.05 | 0.5 | 0~1.1 | 0.3~0.6 | 0~1.3 | 0.3~0.7 | 0~1.6 | 0~1.4 | 0~0.65 | 0.35~0.7 | 6 0.35-0.55 0-0 7 0.3-0.5 0-0 7 0.3-0.55 0-0 9 0.3-0.55 0-0 9 0.3-0.6 0-0 9 0.3-0.7 0-0 | 0~0.4 | |
| 1-1/2 | DN40 | 80 | 0~1.6 | 0.3~0.55 | 0~1.4 | 0.6 | 0~1.6 | 0.3~0.55 | 0~1.6 | 0.3~0.6 | 0~1.6 | 0~1.6 | 0~1.6 | 0.35~0.7 | 0.3~0.7 | 0~0.5 | |
| | | 90 SS | 0~1.6 | 0.2~0.35 | 0~1.6 | 0.65 | 0~1.6 | 0.2~0.35 | 0~1.6 | 0.2~0.6 | 0~1.6 | 0~1.6 | 0~1.6 | 0.35~0.7 | Acting Pressure PM | 0~0.5 | |
| | | 63 | 0~1.0 | 0.3~0.65 | 0~0.35 | 0.5 | 0~0.9 | 0.3~0.65 | 0~0.8 | 0.35~0.8 | 0~1.0 | 0~0.6 | 0~0.5 | 0.35~0.7 | 0.35~0.7 | 0~0.8 | |
| | | 80 | 0~1.6 | 0.3~0.55 | 0~0.9 | 0.65 | 0~1.6 | 0.3~0.55 | 0~1.6 | 0.3~0.7 | 0~1.6 | 0~1.0 | 0~0.6 | 0.35~0.7 | 0.35~0.7 | 0~0.5 | |
| 2" | DNEO | 90 SS | 0~1.6 | 0.3~0.5 | 0~1.1 | 0.65 | 0~1.6 | 0.3~0.5 | 0~1.6 | 0.3~0.6 | 0~1.6 | 0~1.0 | 0~1.2 | 0.35~0.7 | 0.35~0.7 | 0~0.4 | |
| 3/4" D 1" D 1-1/4 DI 2" D | טפאוט | 100 | 0~1.6 | 0.25~0.4 | 0~1.4 | 0.65 | 0~1.6 | 0.25~0.4 | 0~1.6 | 0.3~0.6 | 0~1.6 | 0~1.4 | 0~1.4 | 0.35~0.7 | 0.35~0.7 | 0~0.4 | |
| | | 125 SS | 0~1.6 | 0.2~0.3 | 0~1.6 | 0.65 | 0~1.6 | 0.2~0.3 | 0~1.6 | 0.3~0.4 | 0~1.6 | 0~1.4 | 0~1.4 | 0.35~0.7 | Acting Assistant Pressure Mpa PC PM PM PM PM PM PM PM | 0~0.5 | |
| | | 80 | 0~1.6 | 0.3~0.65 | 0~0.5 | 0.65 | 0~1.6 | 0.3~0.65 | 0~1.1 | 0.3~0.7 | 0~1.6 | 0~0.5 | 0~0.75 | 0.3~0.65 | 0.35~0.7 | 0~0.5 | |
| 2_1/2" | DN65 | 90 SS | 0~1.6 | 0.2~0.6 | 0~0.7 | 0.65 | 0~1.6 | 0.2~0.6 | 0~1.6 | 0.3~0.7 | 0~1.6 | 0~1.0 | 0~1.4 | 0.3~0.6 | 0.35~0.7 | 0~0.4 | |
| 2-1/2 | פטאום | 100 | 0~1.6 | 0.3~0.45 | 0~0.8 | 0.65 | 0~1.6 | 0.3~0.45 | 0~1.6 | 0.3~0.55 | 0~1.6 | 0~1.0 | 0~0.8 | 0.35~0.7 | 0.35~0.7 | 0~0.4 | |
| | | 125 SS | 0~1.6 | 0.2~0.7 | 0~0.9 | 0.65 | 0~1.6 | 0.2~0.7 | 0~1.6 | 0.2~0.55 | 0~1.6 | 0~1.4 | 0~1.4 | 0.3~0.7 | 0.35~0.7 | 0~0.5 | |

Specifications

| Model | Normally Closed | P015NC | P020NC | P025NC | P032NC | P040NC | P050NC | P065NC | | | | |
|--------------------|-----------------|------------------------------------|---------------|--------|----------|--------|--------|--------|--|--|--|--|
| Specification | Normally Open | P015NO | P020NO | P025NO | P032NO | P040NO | P050NO | P065NO | | | | |
| Material of Boo | dy/ Actuator | S.S304 316 /PA | | | | | | | | | | |
| Operating Met | thod | Plunger Pilot | | | | | | | | | | |
| Ambient and fl | uid | Air,Water,Oil.Steam (50CTS Bellow) | | | | | | | | | | |
| Port size | | G1/2 | G3/4 | G1 | G1 1/4 | G1 1/2 | G2 | G2 1/2 | | | | |
| Nominal Diam | eter mm | 13 | 18 | 24 | 31 | 35 | 45 | 61 | | | | |
| Kv (m³/ h) | | 4.2 | 9 | 19 33 | | 42 | 59 | 90 | | | | |
| Model | Normally Closed | S015NC | S020NC | S025NC | S032NC | S040NC | S050NC | S065NC | | | | |
| Specification | Normally Open | S015NO | S020NO S025NO | | S032NO | S040NO | S050NO | S065NO | | | | |
| Material of Bod | y / Actuator | S.S304 316 /PA | | | | | | | | | | |
| Seat seal | | PTFE/FPM | | | | | | | | | | |
| Stem seal | | PTFE/FPM | | | | | | | | | | |
| Piston Seal | | PTFE/FPM/NBR | | | | | | | | | | |
| Tempreture of | PTFE | | | | -10~200℃ | | | | | | | |
| Medium | FPM | -10~150℃ | | | | | | | | | | |
| Installing | | Downsteam/Upsteam | | | | | | | | | | |



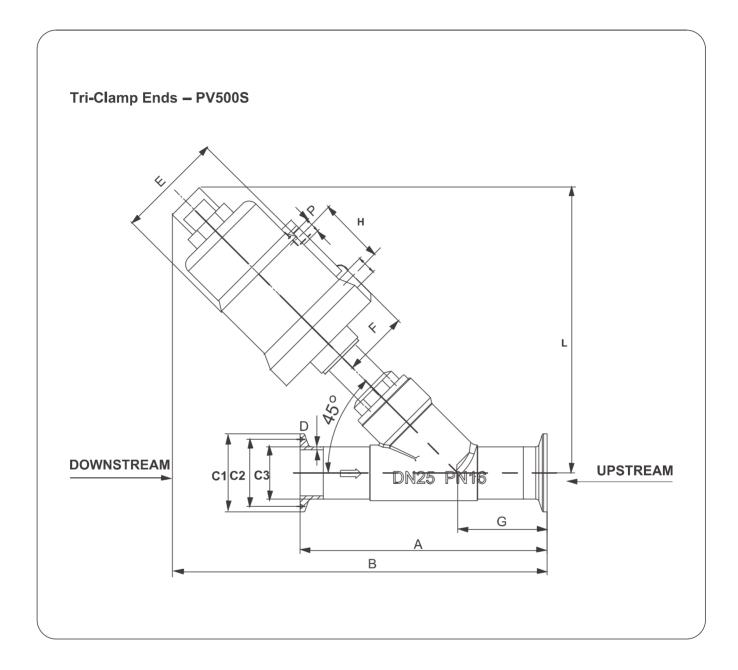
♦ Dimensions [mm]



| Port Size | DN (mm) | Actuator (mm) | Α | В | C1 | C2 | C3 | D | E | F | G | L | Н | Р |
|-----------|------------|---------------|-----|-----|------|------|------|-----|------|----|------|-----|--|------|
| 1/2" | DN15 | 50 | 133 | 188 | 50.5 | 43.5 | 20.5 | 2 | 64 | 44 | 49 | 115 | 24 | G1/4 |
| 3/4" | DN20 | 50 | 143 | 195 | 50.5 | 43.5 | 25.5 | 2.4 | 64 | 44 | 56.5 | 131 | 24 | G1/4 |
| 1" | DN25 | 50 | 143 | 206 | 50.5 | 43.5 | 31.3 | 2.4 | 64 | 44 | 58 | 138 | 24 | G1/4 |
| ı | DINZS | 63 | 143 | 238 | 50.5 | 43.5 | 31.3 | 2.4 | 79.5 | 54 | 58 | 166 | 24 24 24 24 24 24 24 | G1/4 |
| 1-1/4 | DN32 | 63 | 153 | 248 | 50.5 | 43.5 | 38.3 | 2.4 | 79.5 | 54 | 57.5 | 172 | 24 | G1/4 |
| 1-1/2 | DN40 | 63 | 182 | 252 | 64 | 56.5 | 47.2 | 2.6 | 79.5 | 54 | 69 | 174 | 24 | G1/4 |
| 2" | DNIEG | 63 | 200 | 272 | 64 | 56.5 | 55.5 | 2.6 | 79.5 | 54 | 77.5 | 193 | 24 | G1/4 |
| 2 | DN50 | 80 | 200 | 283 | 64 | 56.5 | 55.5 | 2.6 | 101 | 62 | 77.5 | 202 | 24 | G1/4 |
| 2-1/2" | DN65 | 80 | 232 | 310 | 91 | 83.5 | 68 | 2.6 | 101 | 62 | 90 | 209 | 24 | G1/4 |



♦ Dimension [mm]



| Port Size | DN (mm) | Actuator (mm) | А | В | C1 | C2 | C3 | D | E | F | G | L | Н | Р |
|-----------|------------|---------------|-----|-----|------|------|------|-----|----|----|---------------|-----|----|------|
| 1/2" | DN15 | 50 | 133 | 202 | 50.5 | 43.5 | 20.5 | 2 | 56 | 35 | 49 | 142 | 38 | G1/8 |
| 3/4" | DN20 | 50 | 143 | 209 | 50.5 | 43.5 | 25.5 | 2.4 | 56 | 35 | 56.5 | 152 | 38 | G1/8 |
| 1" DN25 | DN25 | 50 | 143 | 227 | 50.5 | 43.5 | 31.3 | 2.4 | 56 | 35 | 58 | 155 | 38 | G1/8 |
| | BINZO | 63 | 143 | 237 | 50.5 | 43.5 | 31.3 | 2.4 | 70 | 43 | 58 | 176 | 44 | G1/8 |
| 1-1/4 | DN32 | 63 | 153 | 242 | 50.5 | 43.5 | 38.3 | 2.4 | 70 | 43 | 57 . 5 | 177 | 44 | G1/8 |
| 1-1/2 | DN40 | 63 | 182 | 245 | 64 | 56.5 | 47.2 | 2.6 | 70 | 43 | 69 | 182 | 44 | G1/8 |
| 2" | DNIEO | 63 | 200 | 269 | 64 | 56.5 | 55.5 | 2.6 | 70 | 43 | 77.5 | 196 | 44 | G1/8 |
| | DN50 | 80/90 | 200 | 289 | 64 | 56.5 | 55.5 | 2.6 | 94 | 56 | 77.5 | 206 | 67 | G1/4 |
| 2-1/2" | DN65 | 8090 | 232 | 320 | 91 | 83.5 | 68 | 2.6 | 94 | 56 | 90 | 215 | 67 | G1/4 |